

## STANDARD EQUIPMENT

ISO standard cabin	·Accessory box	Engine coolant temperature	·Console box tilting system(LH.)	·Arm (1.12 m, 3' 8")
·Cabin FOPS(ISO 10262)	·Centralized monitoring	Preheat	·Two front working lights	·Rubber crawler (300mm, 12")
·TOPS(ISO 12117)	·Gauges	Low battery	Electric horn	·Single acting piping (Breaker, etc)
·All-weather steel cab with all-around visibility	Fuel level gauge	Air cleaner closing	·Battery (1 x 12 V x 80 AH)	·Double acting piping (Clamshell, etc)
·Safety glass windows	Engine coolant temperature gauge	Fuel empty	·Battery master switch	
·Sliding fold-in front window	·Warning	·Door and locks, one key	·Automatic swing brake	
·Sliding side window	Quick clamp	·radio / USB player	·Removable reservoir tank	
·Lockable door	Engine oil pressure	·Mechanical suspension seat with seat belt	·Water separator, fuel line	
			·Mono boom (2.03 m, 6' 8")	

## OPTIONAL EQUIPMENT

ISO standard canopy	lowering	·Operator suit
·Canopy TOPS(ISO 12117)	·Travel alarm	·Long Arm (1.35m, 4'5")
·Beacon lamp	·Quick coupler	·Heater & Defroster
·Accumulator, work equipment	·Tool kit	·Lever pattern change valve

\* Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine may vary according to International standards.  
 \* The photos may include attachments and optional equipment that are not available in your area.  
 \* Materials and specifications are subject to change without advance notice.  
 \* All imperial measurements rounded off to the nearest pound or inch.

PLEASE CONTACT

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MOVING YOU FURTHER

**Robex**  
**27z-9**



\*Photo may include optional equipment.



# Pride at Work

Hyundai Heavy Industries strives to build state-of-the-art earthmoving equipment to give every operator maximum performance, more precision, versatile machine preferences, and proven quality. Take pride in your work with Hyundai!

## Robex 27z-9

### Machine Walk-Around

#### Rugged Upper and Lower Frame

The upper frame is designed to be heavy duty to absorb high stress load on the job. X-leg center frame and reinforced box section track frame provide exceptional strength and longer service life to withstand tough working conditions.

#### Engine Technology

The R27Z-9 is powered by a proven and reliable, Mitsubishi S3L2. This engine provides efficient fuel combustion and reduced noise.

#### Efficient Control System

Control devices are all conveniently located for improved operator comfort and productivity. A safety lever on the left-side console is designed to prevent exiting the cabin while hydraulic controls are live.

#### Advanced Hydraulic System

The R27Z-9 hydraulic system is precision designed for fast operation with fine control capabilities.

#### Comfortable and Durable Cabin

The cabin is roomy and ergonomically designed, with reduced sound levels and good visibility. Both canopy and cabin style frames meet international standards TOPS, FOPS ensuring operator's safety.

#### Operator Convenience

The R27Z-9 features a suspension seat, foldable pedals for added space and multiple storage compartments. The monitoring system includes seven warning indicators, water temperature gauge, fuel gauge and hour meter for productive, convenient operating.

#### Easy and Simple Maintenance

An adjustable suspension seat, wrist rests, ergonomically designed joysticks and plenty of leg room help to reduce operator fatigue. A array of indicators and gauges are displayed on the monitor which keep the operator aware of machine performance at all times. The monitoring system includes seven warning indicators, water temperature gauge, fuel gauge and hour meter.

#### Extended Life of Components

The R27Z-9 reduces operating costs over time with long life hydraulic filters, hydraulic oil, shims and bushings.



\*Photo may include optional equipment.



# Preference

The R27Z-9 offers an operator an optimal work environment with a cabin designed for comfort and sophistication. Operating R27Z-9 is unique to every operator. Operators can fully customize their work environment and operating preferences to fit their individual needs.



\*Photo may include optional equipment.



## Monitor

The monitoring system of the R27Z-9 provides the operator with machine status information, including: engine oil pressure, battery charge, engine coolant temperature and a fuel gauge.

## Comfortable Operating Cabin

In a 9 series cabin, you can easily adjust the seat and wrist rests settings to best suit your preferred operating condition.

1. All pedals are foldable for additional floor space. Foot rest, attachment pedal, left and right travel pedals and boom swing pedal are arranged for convenient access.
2. Two cup holders are integrated into the right console for large and small drink storage.
3. An additional storage box with key lock is accessible under the operator's seat.
4. Adjustable wrist rests provide additional comfort.
5. A sliding fold-in front window is easily opened and safely stored in an open position to improve ventilation and visibility. (Cabin type only)



## Reduced Stress

An operator's work environment should be stress free. Hyundai's R27Z-9 compact excavator is designed for comfort, reduced sound and plenty of space to reduce stress on the operator.

## Operator Comfort

The left and right control levers are ergonomically located for convenient access. A safety lock system is designed to prevent exiting the cabin while hydraulic controls are live. When the safety lever and left side console are positioned upright, hydraulic functions are disengaged.



A tiltable left-side console make the operator easier to enter and exit the cab.





# Performance & Precision

New technologies designed to improve performance and precision, make the R27Z-9 smooth, fast and easy to control.



\*Photo may include optional equipment.



## Boom Swing

The R27Z-9's boom swing function is designed for efficient work in congested residential and urban areas. The boom can be offset left or right within an operating range.

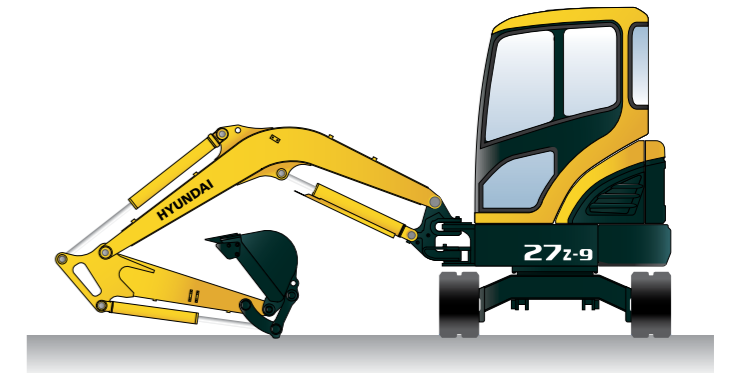
## Improved Hydraulic System

Optimized matching between the joystick and main control valve improves fine control and smoothness of operation. An arm flow summation system provides energy savings, reduced cavitation and increased speed. To improve safety and avoid boom drift the R27Z-9 is equipped with an integrated boom holding system.



## Structure Strength

The R27Z-9 cabin structure has been fitted with stronger but slimmer tubing for added safety and improved visibility. Low-stress, high strength steel is integrally welded to form a stronger, more durable upper and lower frame. Structural integrity was tested by way of FEM (Finite Elements Method) analysis and long-term durability tests.



## Zero-tail Swing

R27Z-9's short tail swing radius allows the operator work in confined areas like close to buildings on roadways, and in urban areas. This compact radius design provides easy and efficient operation in any limited space work environment.

## Mitsubishi S3L2

Mitsubishi S3L2 engine provides maximum power, reliability, optimum fuel economy, and reduced emissions.



# Profitability

R27Z-9 is designed to maximize profitability through improved efficiencies, enhanced service features and longer life components.



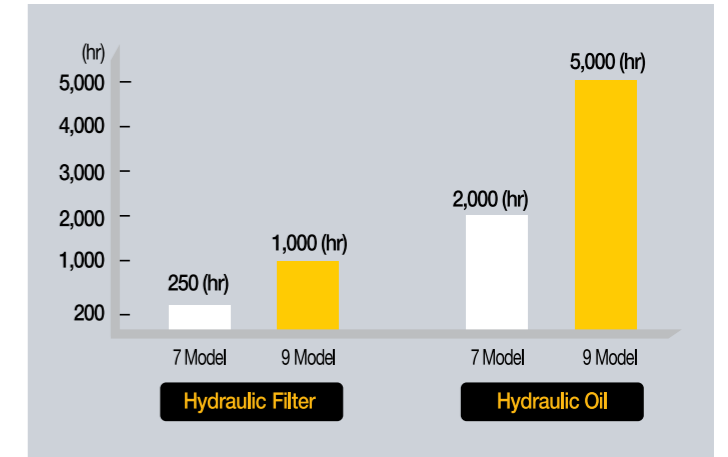
## Easy Access

The R27Z-9 was built with accessibility in mind. All doors, covers and hoods were built for complete open access. Regular service and maintenance is easy and convenient with the R27Z-9.



## Easy Change Air Cleaner

The R27Z-9 is equipped with a durable plastic air cleaner designed for easy maintenance.



## Extended Life Components

9 series excavators were designed with bushings designed for extended lube intervals (250 hrs) & polymer shims (wear resistant, noise reducing), extended-life hydraulic filters (1,000hrs), long-life hydraulic oil (5,000hrs), more efficient cooling systems and integrated preheating systems which extend service intervals, minimize operating costs and reduce machine down time.



## Centralized Grease Fittings

A centralized lubrication bank is available for faster, easier service and maintenance.



## Cylinder Covers

Standard boom and dozer cylinder covers provide added protection.

\*Photo may include optional equipment.

## Specifications

### ENGINE

Model	Mitsubishi S3L2		
Type	4 Cycle. In line, water cooled Diesel		
Rated flywheel horse power			
SAE	J1995 (gross)	24.7 HP ( 18.4kW) at 2,300rpm	
	J1349 (net)	23.1 HP ( 17.2kW) at 2,300rpm	
DIN	627 1/1 (gross)	25.0 PS ( 18.4kW) at 2,300rpm	
	627 1/1 (net)	23.4 PS ( 17.2kW) at 2,300rpm	
Max. torque	8.0 kgf-m(58 lbf-ft) at 1,800 rpm		
Bore x stroke	78mm x 92mm (3.07" x 3.62")		
Piston displacement	1,318cc (80.4 in <sup>3</sup> )		
Batteries	12V - 80AH		
Starting motor	12V - 1.7kW		
Alternator	12V - 50A		

### HYDRAULIC SYSTEM

Main pumps	
Type	Variable displacement piston pumps
Rated flow	2 x 27.6 + 19.6 L/min
Sub-pump for pilot circuit	Gear pump
Hydraulic motors	
Travel	Two speed axial piston motor with counter balance valve and parking brake
Swing	Axial piston motor with automatic brake
Relief valve setting	
Implement circuits	220 Kgf/cm <sup>2</sup> (3,130 psi)
Travel circuit	220 Kgf/cm <sup>2</sup> (3,130 psi)
Swing circuit	175 Kgf/cm <sup>2</sup> (2,490 psi)
Pilot circuit	30 Kgf/cm <sup>2</sup> (430 psi)
Service valve	Installed

### HYDRAULIC CYLINDER

No. of cylinder - bore x stroke	
Boom	75 x 565 mm (3.0" x 22.2")
Arm	70 x 500 mm (2.8" x 19.7")
Bucket	60 X 420 mm (2.4" x 16.5")
Boom swing	75 X 400 mm (3.0" x 15.7")
Dozer blade	85 X 140 mm (3.3" x 5.5")

### NOISE LEVEL(CAB)

Noise Levels (dynamic value)	
LwA	94dB
LpA	75dB

### COOLANT & LUBRICANT CAPACITY

(refilling)	liter	US gal	UK gal
Fuel tank	38	10.0	8.4
Engine coolant	4.2	1.1	0.9
Engine oil	5.9	1.6	1.3
Hydraulic tank	32	8.5	7.0

### TRAVEL LEVERS

Traveling and steering : Two levers with pedals.

### CONTROL LEVERS

Type	
Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket with horn (ISO)
Engine throttle	Mechanical, cable type

### SWING SYSTEM

Swing motor	Axial piston motor
Swing reduction	Planetary gear reduction
Swing circuit lubrication	Grease - bathed
Swing brake	Wet disc
Swing speed	9 rpm

### DRIVES & BRAKES

Max. travel speed(high) / (low)	4.4km / 2.4km (2.7mph) / (1.5mph)
Maximum traction force	2.4ton
Maximum gradeability	30°
Parking brake	Wet disc

### DIGGING FORCE(ISO)

Bucket	2,050 kgf	
	20.1 kN	
Arm	4,520 lbf	
	1,120mm(3' 8")	1,350mm(4' 5")
	1,400 kgf	1,265 kgf
	13.7 kN	12.4 kN
	3,090 lbf	2,790 lbf

### WEIGHT(APPROXIMATE)

Operating weight, including 2,030 mm (6' 8") boom, 1,120 mm (3' 8") arm, SAE heaped 0.08 m<sup>3</sup> (0.1 yd<sup>3</sup>) excavator bucket, lubricant, coolant, full fuel tank, hydraulic tank and the standard equipment.

Shoe Width	Rubber shoe 300 mm (12")	
Operating Weight	Cabin	2,880 Kg (6,350lb)
	Canopy	2,730 Kg (6,020lb)
Ground Pressure	Cabin	0.29 kg / cm <sup>2</sup> (4.12psi)
	Canopy	0.27 kg / cm <sup>2</sup> (3.84psi)

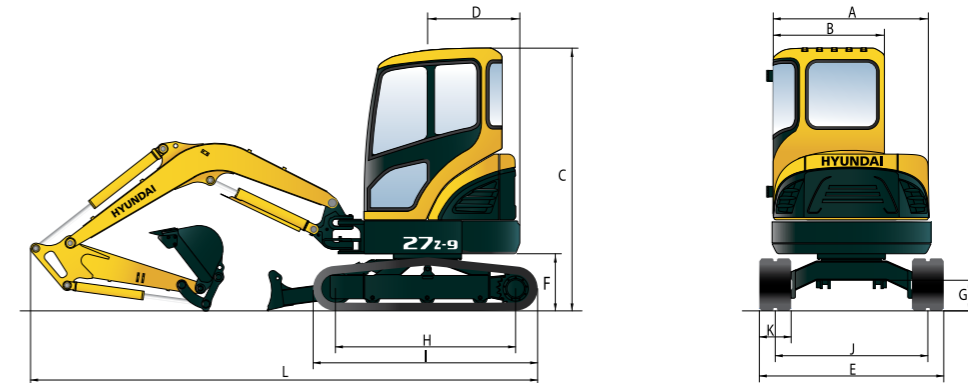
### UNDERCARRIAGE

X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, track adjusters with shock absorbing springs and sprockets, and rubber shoes.

Center frame	X-leg type
Track frame	Pentagonal box type
No. of carrier roller on each side	1
No. of track roller on each side	3

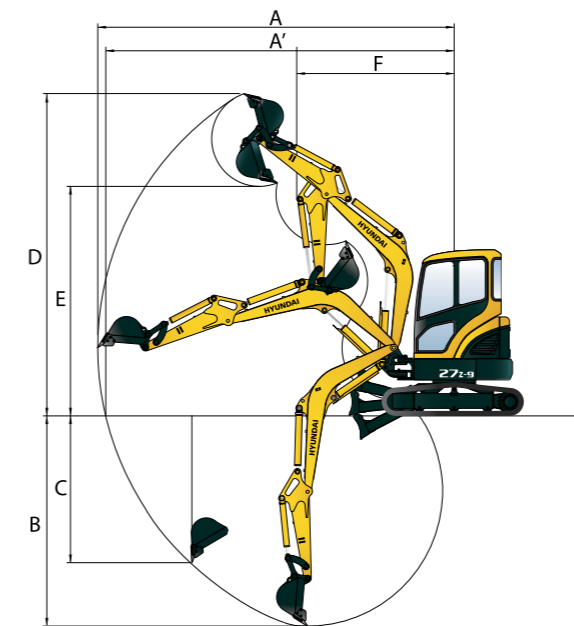
## Dimensions & Working Range

### R27Z-9 DIMENSIONS



		mm (ft-in)			
A	Overall width of upper structure	1,485 (4' 10")	G	Ground clearance	290 (0' 11")
B	Overall width of cab	1,050 (3' 5")	H	Tumbler distance	1,550 (5' 1")
C	Overall height of cab	2,500 (8' 2")	I	Track length	1,970 (6' 6")
D	Tail swing radius	775 (2' 7")	J	Track gauge	1,250 (4' 1")
E	Overall width	1,550 (5' 1")	K	Track shoe width	300 (0' 12")
F	Clearance under counterweight	540 (1' 9")	L	Overall length	4,180 (13' 9")
				Overall length (with long arm)	4,220 (13' 10")

### R27Z-9 WORKING RANGE



		mm (ft-in)	
Boom length		2,030 (6' 8")	
Arm length		1,120 (3' 8")	1,350 (4' 5")
A	Max. digging reach	4,650 (15' 3")	4,860 (15' 11")
A'	Max. digging reach at ground	4,515 (14' 10")	4,735 (15' 6")
B	Max. digging depth	2,500 (8' 2")	2,720 (8' 11")
C	Max. vertical wall digging depth	2,085 (6' 10")	2,310 (7' 7")
D	Max. digging height	4,270 (14' 0")	4,405 (14' 5")
E	Max. dumping height	2,890 (9' 6")	3,030 (9' 11")
F	Min. swing radius	2,055 (6' 9")	2,090 (6' 10")





